

These instructions are provided as a guideline for the trained craftsperson.  
Diese Montageanweisung soll dem durchführenden Auftragnehmer als Leitfaden dienen.

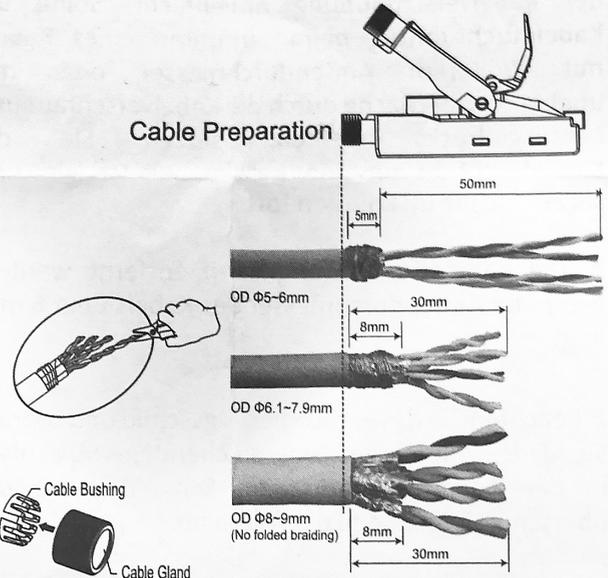
1. Insert cable through cable gland, follow the Cable Preparation according to cable used.  
Fan out all four twisted pairs and cut the conductors as shown.

**Note:**

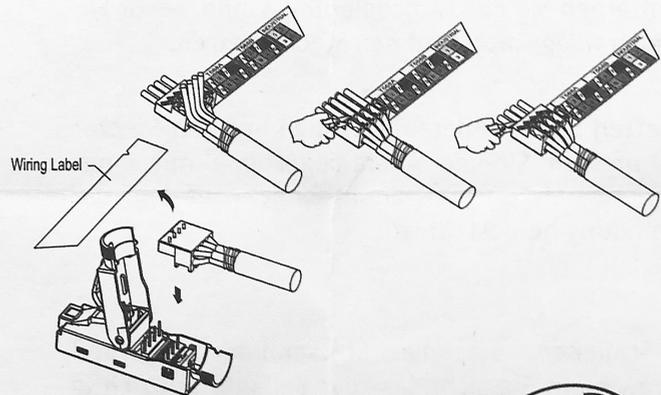
a. Cable Bushing is placed inside the Cable Gland at factory, in case the Cable Bushing is pushed out while inserting bigger OD cable/ or cable with jaggy surface through the cable gland, place back the Bushing as direction shown and continue installation.

b. Cable Bushing may be removed while using Cable OD over 8mm.

**Cable Preparation**

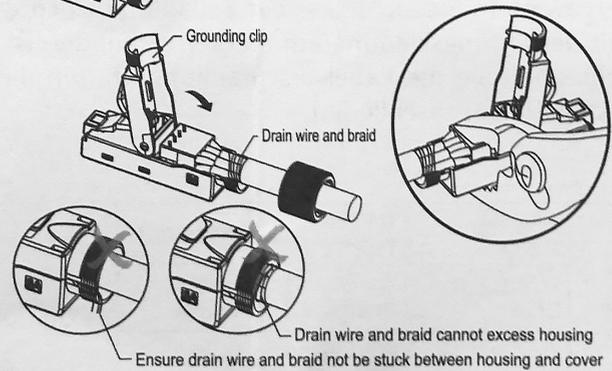


2. Following the color coding label and allocate each conductor into proper slot on wiring cap. Trim the ends of excess conductors.

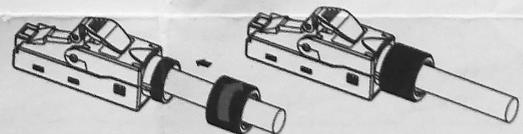


3. Remove the wiring label before place wiring cap on plug.

4. Place the wiring cap onto plug, use plier to clamp wiring cap until it completely snap-in to effect the connection. Ensure the drain wire or braiding in contact with the grounding clip.



5. Close plug cover, make sure the drain wire is in proper contact with grounding clip on plug. Screw on the cable gland to fasten and complete installation.



PLUG PIN DESIGNATIONS	TIA / EIA T568A	TIA / EIA T568B	INDUSTRIAL
1	White/Green	White/Orange	Yellow
2	Green	Orange	Orange
3	White/Orange	White/Green	White
6	Orange	Green	Blue
4	Blue	Blue	
5	White/Blue	White/Blue	
7	White/Brown	White/Brown	
8	Brown	Brown	

**Unload the cable**

